

Priority Trending Report



Item #	DESCRIPTION	May 2016	July 2016	Sept. 2016	Nov. 2016	Jan. 2017	March 2017
1	ZLC Flexo Printing Press						N/C
2	Koppers Printing Press NV-35	2	2				
3	Simon Printing Press						
4	Koppers Printing Press NSL-100		2	2			2
5	Bobst Die Cutter Motor						
6	"C" Flute Pressure Fan	4	4	3	4	3	3
7	"C" Flute Main Drive Motor						
8	"C" Flute Conveyor Drive Motor						
9	"B" Flute Main Drive Motor	3	N/C	3	N/C		2
10	"B" Flute Bridge Conveyor Drive		N/C		N/C		
11	Double Facer Main Drive Motor						
12	Top Knife Main Drive Cooling Fan						
13	Lower Knife Main Drive Cooling Fan						
14	Lower Knife Main Drive, Gearbox & Rolls						
15	Top Knife Main Drive, Gearbox & Rolls						
16	Starch Mixer			1			
17	Baler Pump						2
18	Upper Trim Fan	2	3	3	3	2	2
19	Lower Trim Fan	3	3	3	3	7	4
20	ZLC Scrap Fan (if lift available)	5	5	4	3	4	5
21	NV35 & Simon Scrap Fan	4	4	4	4	4	3
22	East Scrap Fan	4	4	5	3	3	4
23	Bobst Scrap Fan	5	5	7			3
24	113 Printing Press Motor (4 Colour)			2			2
25	C - Flute Gearbox						
26	B - Flute Gearbox		N/C		N/C		
27	Knife Upper Cylinder						
28	Knife Lower Cylinder						
29	Slitter-Scorer Lower Gearbox 3/4					3	
30	Slitter-Scorer Upper Gearbox 1/2				2	2	
31	Double Backer - Head Pulley Gearbox		2	2	2	3	2
32	Double Backer - Tail Pulley Roll						
33	Glue Machine - Upper Rolls						
34	Glue Machine - Lower Rolls						
35	#1 NSL Vacuum Fan		1		2	2	3
36	#2 NSL Vacuum Fan					1	2
37	Post F/G Main Motor						
38	Bobst 2 Vacuum Pump						
39	Bobst 2 Main Motor		1				
40	Bobst 1 Vacuum Pump #1				1	2	
41	Bobst 1 Vacuum Pump #2						
42	Compair CRS-50 Compressor		2				
43	Compair 6000C Compressor		2				
44	Automatron Vacuum Pump			4	4		
45	Automatron Turbine		N/C		N/C		3
46	McKinley Die Cutter Motor						

Plant Average Priority per machine checked	1.33	0.98	0.96	0.76	0.78	0.93
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Priority: "0" = No Action Required; "1" Low Priority to "5" High Priority; "7" = Don't Run
 Lightly shaded boxes are "Not Checked" and not included in totals. i.e. N/C
 No shading and no number means the machine was checked and no action is required.
 Solid shading means the machine was not on the route at the time of the inspection.